



ETALON
PRODUCTS FOR REAL CRAFTSMEN

5500AF 5:1 2K HS ACRYLIC PRIMER

ET5500AF-08/G, grey
ET5500AF-08/B, black
ET5500AF-08/W, white

	Product	2K acrylic primer with extremely high filling properties with good sanding behavior. Can be used instead of sprayable putty.
	Substrates	Fiberglass, old paints and body fillers
	Surface Preparation	In case of application over bodyfillers/putties dry sand the surface with P180-P240. Clean and degrease thoroughly. Use tack cloth for heavy dust.
	Application Conditions	18-22°C
	Mixing	By volume: Filler (A) 5 - Hardener (B) 1 By weight: 1000gr (A) - 105gr (B)
	Dilution	10-25% Acrylic reducer (thinner). Depending on job.
	Pot Life	Up to 2 hours at 20°C.
	Application Viscosity	25-30 sec at 20°C, Ford cup 4mm
	Spraying Equipment	Gravity spray gun 1.6-1.8mm
	Number of layers	2-3 normal coats
	Flash off	10 min. at 20°C
	Coating Thickness	60-80 µm per coat
	Drying	30-45 min. at 60°C 5-6 hours at 20°C
	Sanding	Sand Dry P320-P500 or wet P800-P1200
	VOC	2004/42/IIB(c) 540 < 540
	Shelf life	18 months